



**Mechanical  
pressure measurement**

**Bourdon tube pressure gauge  
Model 213.53, liquid filling, stainless steel case**

WIKA data sheet PM 02.12



**Applications**

- For measuring points with high dynamic pressure loads or vibrations
- For gaseous and liquid media that are not highly viscous or crystallising and will not attack copper alloy parts
- Hydraulics
- Compressors, shipbuilding

**Special features**

- Vibration and shock resistant
- Especially sturdy design
- NS 63 and 100 with German Lloyd and Gosstandart approval
- Scale ranges up to 0 ... 1000 bar



**Bourdon tube pressure gauge, model 213.53.100,  
lower mount**

**Description**

**Design**

EN 837-1

**Nominal size in mm**

50, 63, 100

**Accuracy class**

NS 50, 63: 1.6

NS 100: 1.0

**Scale ranges**

NS 50: 0 ... 1 to 0 ... 400 bar

NS 63, 100: 0 ... 0.6 to 0 ... 1000 bar

or all other equivalent vacuum or combined pressure and vacuum ranges

**Pressure limitation**

NS 50, 63: Steady: 3/4 x full scale value

Fluctuating: 2/3 x full scale value

Short time: Full scale value

NS 100: Steady: Full scale value

Fluctuating: 0.9 x full scale value

Short time: 1.3 x full scale value

**Permissible temperature**

Ambient: -20 ... +60 °C

Medium: +60 °C maximum

**Temperature effect**

When the temperature of the measuring system deviates from the reference temperature (+20 °C):

Max. ±0.4 %/10 K of the span

**Ingress protection**

IP 65 per EN 60529 / IEC 529

**Process connection**

Cu-alloy,  
lower mount (LM) or back mount (BM),  
NS 50, 63: G ¼ B (male), 14 mm flats  
NS 100: G ½ B (male), 22 mm flats

**Pressure element**

NS 50, 63:  
< 60 bar: Cu-alloy, C-type  
≥ 60 bar: Cu-alloy, helical type  
NS 100:  
< 100 bar: Cu-alloy, C-type  
≥ 100 bar: Stainless steel 316L, helical type

**Movement**

Cu-alloy

**Dial**

NS 50, 63: Plastic ABS, white, with pointer stop pin  
NS 100: Aluminium, white, black lettering

**Pointer**

NS 50, 63: Plastic, black  
NS 100: Aluminium, black

**Window**

Plastic, crystal-clear

**Case**

Natural finish stainless steel, with pressure relief at case circumference, 12 o'clock.  
O-ring seal between case and connection.  
Scale ranges ≤ 0 ... 16 bar with compensating valve to vent case.

**Bezel ring**

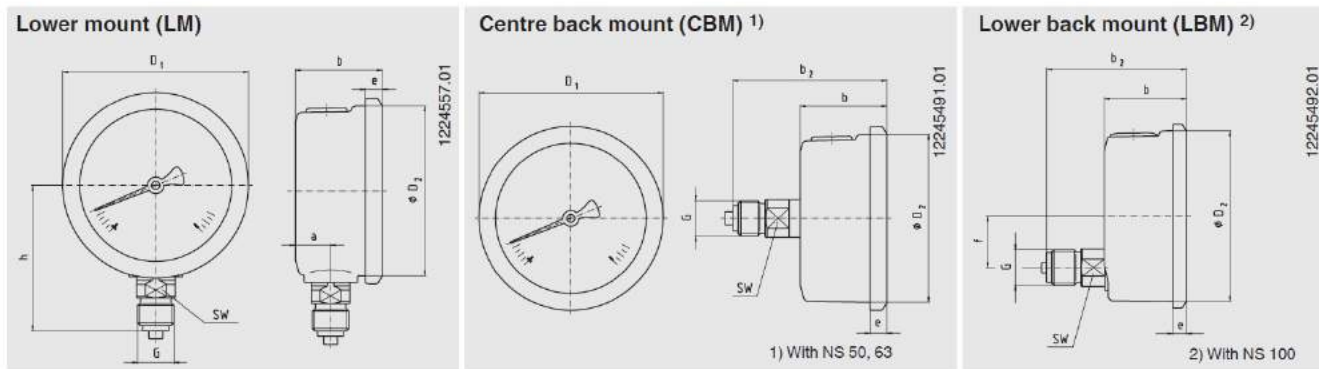
Crimp ring, glossy finish stainless steel, triangular bezel

**Filling liquid**

Glycerine 99.7 %

**Options**

- Measuring system and movement from stainless steel (model 233.53)
- NS 100: Zero adjustment (in front)
- Increased medium temperature with special soft solder
  - NS 50, 63: 100 °C
  - NS 100: 150 °C
- Ambient temperature resistant -40 ... +60 °C with silicone oil filling
- Panel mounting flange, stainless steel, for back connection
- Surface mounting flange, stainless steel (not NS 50)
- Mounting clamp (for back connection)

**Dimensions in mm**

NS	Dimensions in mm										Weight in kg
	a	b ± 0.5	b <sub>2</sub> ± 0.5	D <sub>1</sub>	D <sub>2</sub>	e	f	G	h ± 1	SW	
50	12	30	55	55	50	5.5	-	G ¼ B	48	14	0.15
63	13	32	56	68	62	6.5	-	G ¼ B	54	14	0.21
100	15.5	48	81.5	107	100	8	30	G ½ B	87	22	0.80

Process connection per EN 837-1 / 7.3

**Ordering information**

Model / Nominal size / Scale range / Connection size / Connection location / Options

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